

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

5/10/2017; Page 1

Suggested Formula	Vitamin D ₃ 10 000 Units/mL Oral Liquid (Oil Suspension, 30 mL)	FIN	F 007 150
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SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC#	Supplier	Lot Number	Expiry Date
Vitamin D ₃ (100 000 – 110 000 IU/g)	TBD					
Silica Gel (Micronized)	0.60	g				
Saccharin Sodium, USP	0.03	g				
Butylated Hydroxytoluene (BHT), NF	0.03	g				
Peppermint Oil (Natural), NF	0.06	g	®			
Almond Oil (Sweet) (Natural), NF	1.5	mL				
Almond Oil (Sweet) (Natural), NF	13.5	mL		.1		
Almond Oil (Sweet) (Natural), NF	q.s. to 30.0	mL		1		

SPECIAL PREPARATORY CONSIDERATIONS

Ingredient-Specific Information		4/
Hygroscopic (protect from moisture	e whenever possible):	Silica Gel
Light sensitive (protect from light w	whenever possible):	Vitamin D ₃ , Almond Oil, Peppermint Oil, Butylated Hydroxytoluene
Moisture sensitive (protect from hu	umidity whenever possible):	Vitamin D ₃ , Butylated Hydroxytoluene
Heat Sensitive (protect from heat w	vhenever possible):	Vitamin D ₃ , Butylated Hydroxytoluene
Oxygen sensitive (protect from air	whenever possible):	$Vitamin D_3$
Suggested Preparatory Guidelines		
Non-Sterile Preparation	Sterile Preparation	
<u> </u>		considerations during preparation, it is suggested to of the required quantities of ingredients.
	otective apparel, such as a lab could always be worn.	oat, disposable gloves, eyewear and face-masks
		very small quantities of ingredients. All calculations be verified before dispensing the final product.



TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

5/10/2017; Page 2

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SUGGESTED PREPARATION (30 mL)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor (*):	Processing Error	Qty. to measure
Vitamin D ₃ (100 000 – 110 000 IU/g) §	TBD				
Silica Gel (Micronized) §	0.60	g			
Saccharin Sodium, USP	0.03	g	©		
Butylated Hydroxytoluene (BHT), NF §	0.03	g			
Peppermint Oil (Natural), NF §	0.06	g	1		
Almond Oil (Sweet) (Natural), NF §	1.5	mL	2		
Almond Oil (Sweet) (Natural), NF §	13.5	mL	0		
Almond Oil (Sweet) (Natural), NF §	q.s. to 30.0	mL			

- § Weigh / measure just prior to use.
- * Takes into account increased batch size conversions and density conversions, if required.

Preparatory Instruction								
Ingredient quantification:								
A. Determine the quantity (in g) of Vitamin D ₃ (100 000 – 110 000 IU/g) required to make a 30 mL batch of Vitamin D ₃ 10 000 IU/mL:								
Quantity of Vitamin D ₃ required for a 30 mL Oral Liquid	300 000 IU							
DIVIDED BY								
Assay result (from certificate of analysis: IU/g)	IU/g							
EQUALS								
i. Quantity of Vitamin D ₃ needed for a 30 mL Oral Liquid	g							
MULTIPLIED BY								
Processing error adjustments (12 to 15%)	1.12 to 1.15							
EQUALS								
ii. Quantity of Vitamin D ₃ needed <i>plus</i> processing error adjustments	g							



TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

5/10/2017; Page 3

Suggested Formula Vitar

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FIN

F 007 150

2. **Powder-liquid preparation:**

- A. Combine and triturate the following ingredients together to form a fine, homogeneous powder blend:
 - -Vitamin D₃ (amount determined in Step 1Aii)
 - -Saccharin Sodium
 - -Butylated Hydroxytoluene (BHT)
- B. Combine and mix the following ingredients together to form a homogeneous liquid-like solution:
 - -Peppermint Oil (Natural)
 - -Almond Oil (Sweet) (Natural) (1.5 mL *plus* processing error adjustments)
- C. Levigate the fine, homogeneous powder blend (Step 2A) with the homogeneous liquid-like solution (Step 2B).

End result: Homogeneous paste-like dispersion.

3. **Medium integration**

- A. In the given order, sequentially and slowly add the following ingredients to the Almond Oil (Sweet) (Natural) (13.5 mL *plus* processing error adjustments):
 - -Silica Gel (Micronized)
 - -Homogeneous paste-like dispersion (Step 2C)

Specifications: Continuously mix, using high-shear mixing techniques.

End result: Homogeneous liquid-like dispersion.

Note: Add the next ingredient, once the previous one has been completely added and dispersed.

4. Filling to volume:

A. Add additional Almond Oil (Sweet) (Natural) to the mixture (Step 3A) to fill to the required batch size (30.0 mL *plus* processing error adjustments).

Specifications: Continuously mix, using high-shear mixing techniques.

End result: Homogeneous liquid-like dispersion.

5. **Product transfer:**

Transfer the final product into the specified dispensing container (see "Packaging requirements").

<u>Note</u>: Continuously mix the final product during the transfer process into the recommended dispensing containers in order to maintain homogeneity.



TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

5/10/2017; Page 4

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SUGGESTED PRESENTATION

GGESTED PRI		NIATION			
Estimated Beyond-Use Date		6 months, as per USP*.	USP*. Packag Requireme		Tightly closed, light-resistant dispensing bottle.To be administered with a metered-dose measuring device.
	1	Use as directed. Do not exceed dose.	d prescribed	5	Cap tightly after use.
	2	Keep out of reach of children.			Protect from light.
Auxiliary Labels	3	Consult your health care practitioner if any other prescription or over-the-counter medications are currently being used or are prescribed for future use.		7	Shake well before use.
	4	Keep at room temperature (20°C	C – 23°C).	8	Keep in a dry place.
Pharmacist Instructions Add any auxiliary labels specific to the active to the dispensing container as deemed necessary.				pensing container as deemed necessary.	
Patient Instructions Contact your pharmacist in the event of adverse reactions.			ns.		

* The BUD is not later than the time remaining until the earliest expiration date of any API or 6 months, whichever is earlier.

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TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

5/10/2017; Page 5

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