

### MEDISCA<sup>®</sup> NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096 FAX: 514-905-5097 <u>technicalservices@medisca.net</u>

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	Suggested Formula	Misoprostol 100 mcg Oral Capsules (Powder Blend, 100 x Size #1 Capsules)	FIN	F 004 851v2	
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## SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC #	Supplier	Lot Number	Expiry Date
Misoprostol 1% Stock Powder Blend	1.000	g				
Medisca CapsuBlend <sup>™</sup> -S	TBD					
Sodium Chloride, USP	As needed					
			Ŷ	)		
† Misoprostol 1% Stock Powder Blend						
Misoprostol, USP	0.100	g				
Cellulose (Microcrystalline), NF	9.90	g				

## SPECIAL PREPARATORY CONSIDERATIONS

Ingredient-Specific Information

*Hygroscopic* (protect from moisture whenever possible):

CapsuBlend<sup>™</sup>S, Cellulose (Microcrystalline), Misoprostol

Suggested Preparatory Guidelines

Non-Sterile Preparation

L Sterile Preparation

<u>Processing Error /</u> <u>Testing Considerations</u>: <u>Special Instruction</u>: To account for processing error considerations during preparation, it is suggested to measure an additional 5 to 9% of the required quantities of ingredients.

Protective apparel, such as a lab coat, disposable gloves, eyewear and face-masks should always be worn.

This procedure requires the use of very small quantities of ingredients. All calculations and preparation techniques must be verified before dispensing the final product.



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# SUGGESTED PREPARATION (for 100 Size #1 Capsules)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor <sup>(*)</sup> :	Processing Error	Qty. to measure
Misoprostol 1% Stock Powder Blend §	1.000	g			
Medisca CapsuBlend <sup>™</sup> -S §	TBD				
Sodium Chloride, USP	As needed		S		
<ul> <li>Misoprostol 1% Stock Powder Blend</li> </ul>					
Misoprostol, USP §	0.100	g			
Cellulose (Microcrystalline), NF §	9.90	g			

\* Takes into account increased batch size conversions and density conversions, if required.

§ Weigh / measure just prior to use.



Suggested

Formula

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Misoprostol 100 mcg Oral Capsules (Powder Blend, 100 x Size #1 Capsules)

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	Preparatory Instruction							
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1.	† <u>Misoprostol 1% Stock Powder Blend Preparation</u> :							
	A. Triturate the Misoprostol (0.100) to form a fine, homogeneous powder.							
	B. By geometric addition, combine and mix the following ingredients together to form a homogeneous powder blend:							
	-Fine, homogeneous powder (Step 1A) -Cellulose (Microcrystalline) (9.90 g)							
2.	Calculate the quantity of CapsuBlend <sup>TM</sup> -S for 100 x size #1 capsules:							
	<ul> <li>A. Determine the average capsule fill weight by filling and weighing five TARED capsules with the CapsuBlend<sup>TM</sup>-S. Divide the total weight by 5 to obtain <u>average</u> weightg (A)</li> </ul>							
	B. Quantity of CapsuBlend <sup>™</sup> -S required per capsule = (A) − 0.01 *g (B) * Quantity of Misoprostol 1% Powder Blend per capsule							
	C. Total quantity of CapsuBlend <sup>TM</sup> -S required for the batch = (B) x 100 capsules $g(C)$							
	D. Quantity of CapsuBlend <sup>TM</sup> -S to weigh with processing error = (C) x $1.05 \sim 1.09$ g (D)							
3.	Powder preparation:							
	A. By geometric addition, combine and mix the following ingredients together to form a homogeneous powder blend:							
	-Misoprostol 1% Powder Blend (1.000 g <i>plus</i> processing error adjustments) -CapsuBlend <sup>TM</sup> -S (amount determined above, 2D)							
4.	Product transfer:							
	Fill each of 100 Size #1 capsules with the mixture (Step 3A). Close each capsule tightly.							
	Clean each capsule by placing the capsules in a container filled with Sodium chloride, and then gently rolling the container. Pour the container contents into a 10-mesh sieve, and allow the Sodium chloride to pass through. Finally, roll the capsules on a cloth-covered surface.							
5.	Validation technique:							
	The final weight of each capsule (not including capsule shell) should fall between 90 and 110% of the theoretically calculated weight (A), in accordance to USP 795 guidelines.							
6.	Product transfer:							
	Transfer the final product into the specified dispensing container (see "Packaging Requirements").							



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### SUGGESTED PRESENTATION

Estimated Beyond-Use Date		6 months, as per USP.	Packaging Requirements		Tightly closed vials.
	1	Use as directed. Do not exceed dose.	l prescribed	7	Keep in a dry place.
	2	Keep out of reach of children.		8	Cap tightly after use.
Auxiliary Labels	3	Misoprostol is classified as ' Category X''. It should not handled by anyone who is p may be pregnant.	be used or	9	Consult your health care practitioner if any prescription or over-the-counter medications are currently being used or are prescribed for future use.
	4	Keep at room temperature (20°C	C − 23°C).	10	Caution should be employed with pre-existing cardiovascular disease.
	5	Caution should be exercised w mother.	vith nursing	11	Do not take with alcohol, sleep aids, tranquilizers or other CNS depressants.
	6	May impair mental and/or phys Use care when operating machinery.		The	<i>y</i>
Pharmacist Instructions	Add any auxiliary labels specific to the active ingredient to the dispensing container as deemed necessary				
Patient Instructions	Contact your pharmacist in the event of adverse reactions				18.

### REFERENCES

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3.	Misoprostol (Monograph). In: O'Neil MJ. <i>The Merck Index 14<sup>th</sup> Edition</i> . Whitehouse Station, NJ: Merck & Co, Inc.; 2006: Monograph #6210.
4.	Misoprostol (Monograph). United States Pharmacopeia XXXIV / National Formulary 29. Rockville, MD. US Pharmacopeial Convention, Inc. 2011: 3542.
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