

MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

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Suggested Formula Hydrocortisone 5mg, 10 mg, 20 mg Oral Capsules (Powder Blend, 100 x Size #1 FIN	F 002 000
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SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC #	Supplier	Lot Number	Expiry Date
Hydrocortisone (micronized), USP	TBD					
Lactose (Monohydrate), NF	TBD					
Sodium Chloride, USP	As required			@		

SPECIAL PREPARATORY CONSIDERATIONS

Ingredient-Specific Information	
Light sensitive (protect from lig	ght whenever possible): Hydrocortisone
Suggested Preparatory Guidelines	
Non-Sterile Preparati	ion
Processing Error / Testing Considerations:	To account for processing error considerations during preparation, it is suggested to measure an additional 5 to 9% of the required quantities of ingredients.
Special Instruction:	Protective apparel, such as a lab coat, disposable gloves, eyewear and face-masks should always be worn.
	All calculations and preparation techniques must be verified before dispensing the final product.



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SUGGESTED PREPARATION (for 100 Size #1 Capsules)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor (*):	Processing Error	Qty. to measure
Hydrocortisone (micronized), USP §	TBD				
Lactose (Monohydrate), NF	TBD		©		
Sodium Chloride, USP	As required		171		

- * Takes into account increased batch size conversions and density conversions, if required.
- § Weigh / measure just prior to use.

Preparatory Instruction

1. **Ingredient quantification:**

Based on the desired strength of the capsules, determine the required quantity of Hydrocortisone to weigh for a 100 capsule batch size:

Required strength of Hydrocortisone per capsule	Hydrocortisone to weigh	(E)	Processing Error		Hydrocortisone to weigh (plus processing error
5 mg	0.500 g				adjustments)
10 mg	1.000 g	Multiply	1.05-1.09	Equals	g
20 mg	2.000 g				g



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2.	Ingredient quantification (excipient requirements per capsule):									
	A. Calculate the tapped density of Lactose (Monohydrate). Refer to the attached Appendix for details.									
	B. Calculate the total quantity (g) of Lactose (Monohydrate) required:									
	Tapped Density of Lactose (from Appendix) g/mL									
	MULTIPLIED BY									
	Quantity (in mL) of Lactose to fill 1 x Size #1 capsule	0.50 mL								
	EQUALS) °								
	i. Theoretical weight (in g) of powder per capsule	g								
	MULTIPLIED BY									
	Total number of capsules required	100								
	EQUALS									
	Quantity (in g) of Lactose (Monohydrate) to fill 100 x Size #1 capsules	g								
	MINUS									
	Quantity of Hydrocortisone (micronized) powder required for 100 capsules (0.500 g, 1.000 g or 2.000 g)	g								
	EQUALS									
	ii. Quantity (in g) of Lactose (Monohydrate) required for 100 capsules	g								
	MULTIPLIED BY									
	Conversion factor for processing error (5 to 9%)	1.05-1.09%								
	EQUALS									
	iii. Quantity of Lactose (Monohydrate) required plus processing error	g								
			•							
3.	Powder preparation:									
	A. By geometric addition, combine the following ingredients to together:									
	 - Hydrocortisone (Micronized) (amount determined in Step 1) - Lactose (Monohydrate) (Amount determined in Step 2Biii) 									
	End result: Homogeneous powder blend.									
4.	Product transfer (powder-to-capsule filling):									
	Fill each of 100 Size #1 capsules with the Homogeneous powder blend (Step 3A). Close	each capsule tigh	ntly.							
	Clean each capsule by placing the capsules in a container filled with Sodium chlorid container. Pour the container contents into a 10-mesh sieve, and allow the Sodium chl roll the capsules on a cloth-covered surface.									



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5. Validation technique (average capsule weight):

The final weight of each capsule (not including capsule shell) should fall between 90 and 110% of the theoretically calculated weight (Step 2Bi) in accordance with USP guidelines.

6. **Product transfer (solid-to-dispensing container filling):**

Transfer the final product into the specified dispensing container (see "Packaging Requirements").

SUGGESTED PRESENTATION

OGGESTED PRESENTATION						
Estimated Beyond-Use Date 6 months Packaging Requirement			Tight, light-resistant pill bottles.			
]	Use as did dose.	rected. Do not excee	d prescribed	6	Keep in a dry place.
	2	Keep out o	of reach of children.		7	Cap tightly after use.
Auxiliary Labels		Protect fro	m light.		8	Consult your health care practitioner if any prescription or over-the-counter medications are currently being used or are prescribed for future use.
	4	Do not tak	e with Alcohol.		9	May impair mental and/or physical ability. Use care when operating a car or machinery.
	4	Keep at ro	om temperature (20°C	C - 23°C).	10	This medication should be taken with food.
Pharmacis Instruction		dd any auxili	ary labels specific to	the API to the	dispe	nsing container as deemed necessary.
Patien Instruction	(ontact your p	harmacist in the even	t of adverse re	action	ns.



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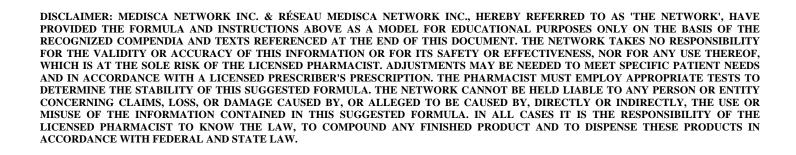
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Appendix Tapped Density Calculation for Capsules

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	Tapped Density Calculation								
1.	Powd	er preparation:							
	a. M	leasure a sufficient quantity of the specified ingredient.							
2.	Tapp	ed density calculation:							
	a.	Weigh five empty capsules. Record the total weight here:		g					
	b. с.	Fill the five capsules with the Ingredient powder and weigh. Record the total weight here: Calculate the tapped density:		g					
		Weight of the ingredient (Step b – Step a) DIVIDED BY	g						
		Fill volume of five, Size #1 capsules (5 x 0.50 mL)	2.5 mL						
		EQUALS Ingredient tapped density	g/mL						
3.	Disca	rd the capsules and any remaining powder.							

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