

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

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Suggested Formula

Chloroquine Phosphate 250 mg Oral Capsules (Powder blend, 100 x Size #1 Capsules)

FIN

F 000 437v2

SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC#	Supplier	Lot Number	Expiry Date
Chloroquine phosphate	25.000	g				
Lactose (Monohydrate), NF	to be calculated					
Sodium Chloride, USP	As required					

SPECIAL PREPARATORY CONSIDERATIONS

Ingredient-Specific Information	
Light sensitive (protect from lig	ght whenever possible): Chloroquine phosphate
Suggested Preparatory Guidelines	
Non-Sterile Preparat	ion Sterile Preparation
Processing Error / Testing Considerations:	To account for processing errors and considerations during preparation, it is suggested to measure an additional 3 to 5% of the required quantities of ingredients.
Special Instruction:	Protective apparel, such as a lab coat, disposable gloves, eyewear and face-masks should always be worn.
	All calculations and preparation techniques must be verified before dispensing the final product.

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FIN

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SUGGESTED PREPARATION (for 100, size #1 capsules)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor (*):	Processing Error	Qty. to measure
Chloroquine phosphate (§)	25.000	g			
Lactose (Monohydrate), NF	to be calculated		8		
Sodium Chloride, USP	As required				

- * Takes into account increased batch size conversions and density conversions, if required.
- § Weigh / measure just prior to use.

	Preparatory Instruction					
1.	Ingr	edient quantification (API requirements per capsule):				
	Calc	ulate the quantity (in mL) of Chloroquine phosphate required for one, size #1 capsule:				
	A.	Calculate the Chloroquine phosphate bulk density. Refer to the attached Appendix for details:				
	B.	Determine the quantity (in mL) of the Chloroquine phosphate required for each capsule:				
		Required quantity (in g) of Chloroquine phosphate per capsule: 0.250 g DIVIDED BY				
		Chloroquine phosphate bulk density (from Appendix): g / mL EQUALS				
		Quantity of Chloroquine phosphate (in mL) required for 1 capsulemL				

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Formula	Chloroquine Phosphate 250 mg Oral Capsules (Powder blend, 100 x Size #1 Capsules)	FIN	F 000 437v2
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Ingr	edient quantification (excipient requirements for 100 x size #1 capsules):							
A.	Calculate the bulk density of Lactose (Monohydrate). Refer to the attached Append	ix for details.						
B.	Calculate the quantity (in mL) of Lactose (Monohydrate) required for each capsule:							
	Volume of Size #1 Capsule:	0.50 mL						
	MINUS							
	Quantity (in mL) of Chloroquine phosphate required for 1 capsule (Step 1B):	mL						
	EQUALS							
	Quantity (in mL) of Lactose (Monohydrate) required for 1 capsule	mL						
C. (Calculate the total quantity (g) of Lactose (Monohydrate) required:							
	Bulk Density of Lactose (Monohydrate) (from Appendix)	g/mI						
	MULTIPLIED BY	&/ 1111						
	Quantity (in mL) of Lactose (Monohydrate) required for 1 capsule (Step B)	m						
	EQUALS							
	i. Quantity (in g) of Lactose (Monohydrate) required for 1 capsule	g						
	MULTIPLIED BY							
	Conversion factor – 1 to 100 capsules	100						
	EQUALS							
	ii. Quantity of Lactose (Monohydrate) required for 100 capsules	g						
	MULTIPLIED BY							
	Conversion factor for processing error (3 to 5%)	1.03 to 1.05						
	EQUALS iii. Quantity of Lactose (Monohydrate) required plus processing error	c.						
	m. Quantity of Lactose (Mononyurate) required plus processing error	g						

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Chloroquine Phosphate 250 mg Oral Capsules (Powder blend, 100 x Size #1 Capsules) FIN F 000 437v2 Formula 2. D. Calculate the theoretical weight of powder per capsule: Required quantity (in g) of Chloroquine phosphate per capsule: 0.250 gPLUS Quantity (in g) of Lactose (Monohydrate) required for 1 capsule (Step 2Ci) **EQUALS** Theoretical weight of powder (in g) per capsule Powder preparation (geometric addition of powder blends): A. By geometric addition, combine and mix the following ingredients together: - Lactose (Monohydrate) - (quantity determined from Step 2Ciii) - Chloroquine phosphate - (25.000 g plus processing error adjustments) End result: Homogeneous powder blend. 4. Product transfer (powder-to-capsule filling): Fill each of 100 #1-size capsules with the homogeneous powder blend (Step 3A). Close each capsule tightly. Clean each capsule by placing the capsules in a container filled with Sodium chloride, and then gently rolling the container. Pour the container contents into a 10-mesh sieve, and allow the Sodium chloride to pass through. Finally, roll the capsules on a cloth-covered surface. Validation technique (average capsule weight): 5. The final weight of each capsule (not including capsule shell) should fall between 90 and 110% of the theoretically calculated weight (Step 2D), in accordance to USP 795 guidelines. Product transfer (solid-to-dispensing container filling): 6.

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Transfer the final product into the specified dispensing container (see "Packaging Requirements").



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FIN

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SUGGESTED PRESENTATION

Estimated Beyond-Use Date			6 months	Packagin Requirement		Light-resistant pill bottle, or wide mouth jar.	
		1	Use as directed.		4	Keep in a dry place.	
	Auxiliary	2	Keep out of reach of children.		5	Cap tightly after use.	
	Labels	3	Protect from light.		6	Consult your health care practitioner if any prescription or over-the-counter medications are currently being used or are prescribed for future use.	
	Pharmacist Instructions	Add any auxiliary labels specific to the API to the dispensing container as deemed necessary				ensing container as deemed necessary.	
	Patient Instructions	If allergic reactions occur, consult your pharmacist.					

REFERENCES

1.	Capsules. In: Allen, LV, Jr. <i>The Art, Science and Technology of Pharmaceutical Compounding</i> . American Pharmaceutical Association; 1998: 91.
2.	USP <795>. <i>United States Pharmacopeia XXVIII / National Formulary 23</i> . Rockville, MD. US Pharmacopeial Convention, Inc. 2004: 2457.
3.	Chloroquine phosphate. In: Trissel LA. <i>Trissel's Stability of Compounded Formulations</i> , 2 nd Edition. American Pharmaceutical Association; 2000: 79.
4.	Chloroquine (Monograph). In: O'Neil MJ. <i>The Merck Index 13th Edition</i> . Whitehouse Station, NJ: Merck & Co, Inc.; 2001: 373.

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Appendix Bulk Density Calculation for Capsules

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	Bulk Density Calculation
1.	Powder preparation: a. Measure a sufficient quantity of the specified ingredient.
2.	Bulk density calculation: a. Weigh five empty capsules. Record the total weight here: b. Fill the five capsules with the Ingredient powder and weigh. Record the total weight here: c. Calculate the bulk density: Weight of the ingredient (Step b – Step a) g
	DIVIDED BY Fill volume of five, Size #1 capsules (5 x 0.50 mL) EQUALS Ingredient bulk density g/mL
3.	Discard the capsules and any remaining powder.

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