

MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT

TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

1/8/2010; page 1 TMP 045

Suggested Fentanyl 50 μg/mL Epidural Injection (Sol	tion, 5 mL)	F 004 217
---	-------------	-----------

SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC #	Supplier	Lot Number	Expiry Date
Fentanyl 50 µg/mL Injection (Sterile, Preservative Free) **	5.00	mL				

^{**}Delivered as Fentanyl Citrate

SI

SPECIAL PREPARATORY CONSI	DERATIONS	
Ingredient-Specific Information		7/
Controlled substance (adhere a documentation procedures)	p proper handling and Fentanyl C	Sitrate
Light sensitive (protect from light)	ht whenever possible): Fentanyl (Sitrate
Suggested Preparatory Guidelines		
Non-Sterile Preparat	on Sterile Preparation	
Processing Error / Testing Considerations:	To account for processing error, sterility and preparation, it is suggested to measure an add of ingredients.	
Special Instruction:	This formula must be prepared within the apprenvironmental conditions, following the nece within <i>USP 797</i> . Only trained and qualified p	ssary guidelines and procedures as stated
	All heat stable, reusable materials and equipm by dry heat sterilization at 250°C for 2 hours	
	Every batch of final product compounded usi endotoxin tested before being dispensed.	ng this procedure must be sterility and
	Protective apparel, such as a sterile gown, ste eyewear and face-masks should always be we cleansing must be done before entering the bu	orn. In addition, proper personnel
	Filter integrity must be validated by performi demonstrates that the filter might be defective remade.	
	This procedure requires the use of very small and preparation techniques must be verified by	



MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

1/8/2010; page 2 TMP 045

Suggested Formula	Fentanyl 50 μg/mL Epidural Injection (Solution, 5 mL)	FIN	F 004 217
----------------------	---	-----	-----------

SUGGESTED PREPARATION (for 5 mL)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor (*):	Processing Error	Qty. to measure
Fentanyl 50 μg/mL Injection (Sterile, Preservative Free) §	5.00	mL			

- * Takes into account increased batch size conversions and density conversions, if required.
- § Weigh / measure just prior to use.

	Preparatory Instruction
	IMPORTANT: All preparatory procedures must be performed using proper Aseptic Technique
1.	Equipment sterilization:
	Following the manufacturer's specifications, sterilize and depyrogenate all heat stable, reusable materials and equipment, then return to ambient temperature.
2.	Medium integration: Note: All manipulations must be done under a laminar airflow hood. Disinfect the commercial vials with Alcohol 70% prior to withdrawing the required amount of liquid.
	A. Measure and transfer the required amount of Fentanyl 50 μg/mL Injection (Sterile, Preservative Free).
3.	Filtering and transferring:
	Aseptically filter the solution through a 0.22-µm sterile filter into the recommended dispensing container (see Packaging requirements).
4.	Filter integrity test:
	Validate filter integrity by performing a filter stress test. If the test demonstrates that the filter might be defective, the solution must be discarded and remade.



MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

1/8/2010; page 3 TMP 045

Suggested Formula Fentanyl 50 μg/mL Epidural Injection (Solution, 5 mL)

FIN F 004 217

SUGGESTED PRESENTATION

IGGESTED PRI	LOL	INTATION	_		
Estimated Beyond-Use Date 14 days, refrigerated. Packag Requirement			Sterile, tight, light-resistant unit dose injection vials.		
	1	Use as directed. Do not exceed dose.	d prescribed	8	For medical office use only.
	2	Keep out of reach of children.		9	Protect from light.
	3	Keep refrigerated. Do not freeze		10	Controlled substance. Dangerous unless used as directed.
Auxiliary Do not take with alcohol, sleep aids, tranquilizers or other CNS depressants.			11	May produce psychological and/or physical dependence.	
Labels	5	May impair mental and/or physi Use care when operating a car or machinery.		12	Do not used if product changes color.
	6	Consult your health care practition other prescription or over-the-comedications are currently being prescribed for future use.	unter	13	Preservative free solution, single use only. Discard any unused portion.
	7	Discard container after use.	Y (B)	14	Discard in the presence of particulate matter.
Pharmacist Instructions	Add any auxiliary labels specific to the active ingredients to the dispensing container as deemed necessary. IMPORTANT: TO BE ADMINISTERED ONLY BY THE PRESCRIBING PHYSICIAN.				
Patient Instructions	Со	ntact your pharmacist in the event	of adverse re	action	ns.



MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

1/8/2010; page 4

Suggested Formula	Fentanyl 50 μg/mL Epidural Injection (Solution, 5 mL)	FIN	F 004 217	
----------------------	---	-----	-----------	--

REFERENCES

1.	USP <797>. <i>United States Pharmacopeia XXXII / National Formulary 27</i> . Rockville, MD. US Pharmacopeial Convention, Inc. 2009: 318.
2.	Parenteral Preparations. In: Allen, LV, Jr. <i>The Art, Science and Technology of Pharmaceutical Compounding Third Edition</i> . American Pharmaceutical Association; 2008: 313.
3.	Fentanyl Citrate. In: Sweetman SC, ed. <i>Martindale: The Complete Drug Reference, 34th Edition.</i> London, England: The Pharmaceutical Press; 2005: 40.
4.	Fentanyl (Monograph). In: O'Neil MJ. <i>The Merck Index 14th Edition</i> . Whitehouse Station, NJ: Merck & Co, Inc.; 2006: Monograph #4001.
5.	Fentanyl Citrate. In: Trissel LA. <i>Trissel's Stability of Compounded Formulations</i> , 3 rd Edition. American Pharmaceutical Association; 2005: 172.
6.	Fentanyl Citrate (Monograph). <i>United States Pharmacopeia XXXII / National Formulary 27</i> . Rockville, MD. US Pharmacopeial Convention, Inc. 2009: 2358.
7.	Fentanyl Systemic. Thomson Micromedex. <i>USP DI – Drug Information for the Health Care Professional, 26th Edition.</i> Taunton, MA: US Pharmacopeial Convention, Inc; 2006: 1452.

DISCLAIMER: MEDISCA NETWORK INC. & RÉSEAU MEDISCA NETWORK INC., HEREBY REFERRED TO AS 'THE NETWORK', HAVE PROVIDED THE FORMULA AND INSTRUCTIONS ABOVE AS A MODEL FOR EDUCATIONAL PURPOSES ONLY ON THE BASIS OF THE RECOGNIZED COMPENDIA AND TEXTS REFERENCED AT THE END OF THIS DOCUMENT. THE NETWORK TAKES NO RESPONSIBILITY FOR THE VALIDITY OR ACCURACY OF THIS INFORMATION OR FOR ITS SAFETY OR EFFECTIVENESS, NOR FOR ANY USE THEREOF, WHICH IS AT THE SOLE RISK OF THE LICENSED PHARMACIST. ADJUSTMENTS MAY BE NEEDED TO MEET SPECIFIC PATIENT NEEDS AND IN ACCORDANCE WITH A LICENSED PRESCRIBER'S PRESCRIPTION. THE PHARMACIST MUST EMPLOY APPROPRIATE TESTS TO DETERMINE THE STABILITY OF THIS SUGGESTED FORMULA. THE NETWORK CANNOT BE HELD LIABLE TO ANY PERSON OR ENTITY CONCERNING CLAIMS, LOSS, OR DAMAGE CAUSED BY, OR ALLEGED TO BE CAUSED BY, DIRECTLY OR INDIRECTLY, THE USE OR MISUSE OF THE INFORMATION CONTAINED IN THIS SUGGESTED FORMULA. IN ALL CASES IT IS THE RESPONSIBILITY OF THE LICENSED PHARMACIST TO KNOW THE LAW, TO COMPOUND ANY FINISHED PRODUCT AND TO DISPENSE THESE PRODUCTS IN ACCORDANCE WITH FEDERAL AND STATE LAW.