

### MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

3/31/2009; page 1 TMP 045

| Suggested<br>Formula | Midazolam 1 mg/mL Epidural Injection (Solution, 100 mL) | FIN | F 003 682 |
|----------------------|---|-----|-----------|
|----------------------|---|-----|-----------|

# **SUGGESTED FORMULATION**

| Ingredient Listing   | Qty.        | Unit | NDC# | Supplier | Lot<br>Number | Expiry<br>Date |
|--|-------------|------|------|----------|---------------|----------------|
| Midazolam, BP  | 0.100       | g    |      |          |               |                |
| Sodium Chloride 0.9% for Injection, USP (Sterile, Preservative Free) | 100.0       | mL   |      |          |               |                |
| Hydrochloric Acid 1N solution  | As required |      |      |          |               |                |
|  |             |      | 8    |          |               |                |

# **SPECIAL PREPARATORY CONSIDERATIONS**

| LCIAL FIXEFARATOR T CONSI                                | DENATION   |
|--|--|
| Ingredient-Specific Information                          |  |
| Light sensitive (protect from lig                        | ght whenever possible): Midazolam  |
| Controlled substance (adhere a documentation procedures) | o proper handling and Midazolam  |
| Suggested Preparatory Guidelines                         |  |
| Non-Sterile Preparat                                     | ion Sterile Preparation  |
| Processing Error / Testing Considerations:               | To account for processing error, sterility and endotoxin testing considerations during preparation, it is suggested to measure an additional <b>5 to 9%</b> of the required quantities of ingredients.   |
| Special Instruction:                                     | This formula must be prepared within the appropriate facilities under adequate environmental conditions, following the necessary guidelines and procedures as stated within <i>USP 797</i> . Only trained and qualified personnel must prepare this formula. |
|  | All heat stable, reusable materials and equipment must be sterilized and depyrogenated by dry heat sterilization at 250°C for 2 hours prior to use.  |
|  | Every batch of final product compounded using this procedure must be sterility and endotoxin tested before being dispensed.  |
|  | Protective apparel, such as a sterile gown, sterile gloves, shoe covers, head cap, eyewear and face-masks should always be worn. In addition, proper personnel cleansing must be done before entering the buffer or clean area.                              |
|  | Filter integrity must be validated by performing a filter stress test. If the test demonstrates that the filter might be defective, the solution must be discarded and remade.   |
|  | This procedure requires the use of very small quantities of ingredients. All calculations and preparation techniques must be verified before dispensing the final product.   |



#### MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

3/31/2009; page 2 TMP 045

| Suggested            |  |
|----------------------|--|
| Buggestea            |  |
| Suggested<br>Formula |  |

Midazolam 1 mg/mL Epidural Injection (Solution, 100 mL)

FIN F 003 682

### **SUGGESTED PREPARATION (for 100 mL)**

Weigh and / or measure the following ingredients when appropriate:

| Ingredient Listing   | Qty.        | Unit | Multiplication factor (*): | Processing<br>Error | Qty. to measure |
|--|-------------|------|----------------------------|---------------------|-----------------|
| Midazolam, BP §  | 0.100       | g    |                            |                     |                 |
| Sodium Chloride 0.9% for Injection, USP (Sterile, Preservative Free) § | 100.0       | mL   |                            |                     |                 |
| Hydrochloric Acid 1N solution §  | As required |      | (E)                        |                     |                 |

- \* Takes into account increased batch size conversions and density conversions, if required.
- § Weigh / measure just prior to use.

### **Preparatory Instruction**

## IMPORTANT: All preparatory procedures must be performed using proper Aseptic Technique

### 1. **Equipment sterilization:**

Following the manufacturer's specifications, sterilize and depyrogenate all heat stable, reusable materials and equipment, then return to ambient temperature.

### 2. **Medium integration:**

<u>Note</u>: All manipulations must be done under a laminar airflow hood. Disinfect the commercial vials with Alcohol 70% prior to withdrawing the required amount of liquid.

A. Incrementally add the Midazolam to the Sodium Chloride 0.9% for Injection (Sterile, Preservative Free).

Specifications: Continuously mix.

End result: Homogeneous liquid-like dispersion.



#### MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

3/31/2009; page 3 TMP 045

| Suggested Formula Midazolam 1 mg/mL Epidural Injection (Solution, 100 mL)  FIN F 003 682 | 2 |
|--|---|
|--|---|

### 3. **pH testing:**

- A. Draw an appropriate amount of the mixture (Step 2A).
- B. Test the pH of the sample. It should lie between 3.1 and 3.5
- C. If the pH > 3.5, carefully add, in a dropwise fashion, the Hydrochloric Acid 1N solution to the mixture:
  - 1. Draw and transfer 1 or 2 drops of the Hydrochloric Acid 1N solution to the mixture.
  - 2. Stir for at least 5 minutes to evenly disperse the Hydrochloric Acid 1N solution.
  - 3. Re-test the pH.
  - 4. Continue to add the Hydrochloric Acid 1N solution until all solid particles have completely dissolved and a pH of 3.1 to 3.5 is obtained.

IMPORTANT: Do not allow the pH to fall below 3.1

# 4. Filtering and transferring:

Aseptically filter the solution through a 0.22-µm sterile filter into the recommended dispensing container (see Packaging requirements). Transfer the remainder into a separate dispensing container. This is to be used as the Test sample for sterility and endotoxin testing.

### 5. **Sterility testing:**

Validate the Test sample for sterility and endotoxins, in accordance to current USP 797 regulatory guidelines.



#### MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811

TELEPHONE: 514-905-5096 FAX: 514-905-5097 technicalservices@medisca.net

3/31/2009; page 4

| Suggested<br>Formula | Midazolam 1 mg/mL Epidural Injection (Solution, 100 mL) | FIN | F 003 682 |  |
|----------------------|---|-----|-----------|--|
|----------------------|---|-----|-----------|--|

#### SUGGESTED PRESENTATION

| JGGESTED PR  | ESE   | INTATION   |                   |                                       |  |  |
|--|---|--|-------------------|---------------------------------------|--|--|
| Estimated<br>Beyond-Use Date   |   | 14 days, refrigerated.  BUD based on a successful sterility and endotoxin test result. | Packa<br>Requiren |                                       | Sterile, tight, light-resistant unit dose injection vials.               |  |
|  | Use as directed. Do not exceed prescribed dose. |  | 8                 | Do not used if product changes color. |  |  |
|  | 2   | Keep out of reach of children.   |                   |                                       | Protect from light.  |  |
|  | 3   | Keep refrigerated. Do not freeze.  |                   | 10                                    | Preservative free solution, single use only. Discard any unused portion. |  |
| Auxiliary  | 4   | Do not take with alcohol, sleep aids, tranquilizers or other CNS depressants.          |                   |                                       | May produce psychological and/or physical dependence.                    |  |
| Labels   |   | May impair mental and/or physic<br>Use care when operating a car or<br>machinery.      |                   | 12                                    | Controlled substance. Dangerous unless used as directed.                 |  |
| Consult your health care practitioner if any other prescription or over-the-counter medications are currently being used or are prescribed for future use. |   |  |                   | 13                                    | Discard in the presence of particulate matter.                           |  |
|  | 7   | For medical office use only.   |                   |                                       |  |  |
| Pharmacist Instructions Add any auxiliary labels specific to the active ingredients to the dispensing container as deemed necessary                        |   |  |                   |                                       |  |  |
| IMPORTANT: TO BE ADMINISTERED ONLY BY THE PRESCRIBING PH   |   |  |                   |                                       |  |  |
| Patient<br>Instructions  | Co  | Contact your pharmacist in the event of adverse reactions.                             |                   |                                       |  |  |

### **REFERENCES**

| 1. | USP <797>. United States Pharmacopeia XXXI / National Formulary 26. Rockville, MD. US Pharmacopeial Convention, Inc. 2008.  |
|----|---|
| 2. | Parenteral Preparations. In: Allen, LV, Jr. <i>The Art, Science and Technology of Pharmaceutical Compounding Third Edition.</i> American Pharmaceutical Association; 2008: 313. |
| 3. | Midazolam (Monograph). In: O'Neil MJ. <i>The Merck Index 14<sup>th</sup> Edition</i> . Whitehouse Station, NJ: Merck & Co, Inc.; 2006: Monograph #6182.                         |

DISCLAIMER: MEDISCA NETWORK INC. & RÉSEAU MEDISCA NETWORK INC., HEREBY REFERRED TO AS 'THE NETWORK', HAVE PROVIDED THE FORMULA AND INSTRUCTIONS ABOVE AS A MODEL FOR EDUCATIONAL PURPOSES ONLY ON THE BASIS OF THE RECOGNIZED COMPENDIA AND TEXTS REFERENCED AT THE END OF THIS DOCUMENT. THE NETWORK TAKES NO RESPONSIBILITY FOR THE VALIDITY OR ACCURACY OF THIS INFORMATION OR FOR ITS SAFETY OR EFFECTIVENESS, NOR FOR ANY USE THEREOF, WHICH IS AT THE SOLE RISK OF THE LICENSED PHARMACIST. ADJUSTMENTS MAY BE NEEDED TO MEET SPECIFIC PATIENT NEEDS AND IN ACCORDANCE WITH A LICENSED PRESCRIBER'S PRESCRIPTION. THE PHARMACIST MUST EMPLOY APPROPRIATE TESTS TO DETERMINE THE STABILITY OF THIS SUGGESTED FORMULA. THE NETWORK CANNOT BE HELD LIABLE TO ANY PERSON OR ENTITY CONCERNING CLAIMS, LOSS, OR DAMAGE CAUSED BY, OR ALLEGED TO BE CAUSED BY, DIRECTLY OR INDIRECTLY, THE USE OR MISUSE OF THE INFORMATION CONTAINED IN THIS SUGGESTED FORMULA. IN ALL CASES IT IS THE RESPONSIBILITY OF THE LICENSED PHARMACIST TO KNOW THE LAW, TO COMPOUND ANY FINISHED PRODUCT AND TO DISPENSE THESE PRODUCTS IN ACCORDANCE WITH FEDERAL AND STATE LAW.