

# MEDISCA® NETWORK INC. TECHNICAL SUPPORT SERVICES FORMULATION CHEMISTRY DEPARTMENT TOLL-FREE: 866-333-7811 TELEPHONE: 514-905-5096 FAX: 514-905-5097

technicalservices@medisca.net

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	Estradiol 0.25 mg/0.5 g, Estriol 1 mg/0.5 g, Progesterone 25 mg/0.5g Topical Gel (Suspension, 30 g)	FIN	F 009 036
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## SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC #	Supplier	Lot Number	Expiry Date
Estradiol 2.5% Stock Solution †	0.60	mL				
Estriol (Micronized), USP	0.060	g				
Progesterone (Micronized), USP	1.500	g				
Pentylene Glycol	0.75	mL				
Medisca VersaPro <sup>TM</sup> Anhydrous Base	27.08	g	<b>©</b>			
† Estradiol 2.5% Stock Solution			1			
Estradiol (Micronized), USP	TBD		2			
Propylene Glycol, USP	3.0	mL				
Propylene Glycol, USP	q.s. to 4.0	mL				



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Estradiol 0.25 mg/0.5 g, Estriol 1 mg/0.5 g, Progesterone 25 mg/0.5g Topical Gel Suggested FIN F 009 036 Formula (Suspension, 30 g)

## SPEC

CIAL PREPARATORY CONSID	DERATIONS	
Ingredient-Specific Information		
Hygroscopic (protect from moi	sture whenever possible):	Estradiol, Pentylene Glycol, Propylene Glycol
Light Sensitive (protect from li	ght whenever possible):	Estradiol, Estriol, Progesterone, Propylene Glycol
Suggested Preparatory Guidelines		
Non-Sterile Preparat	ion Sterile Preparation	
Processing Error / Testing Considerations:		considerations during preparation, it is suggested to of the required quantities of ingredients.
Special Instruction:	may be classified as hazardous, p Antineoplastic and Other Hazard General Chapter <800> Hazar informational and not compendia and enforcement bodies. For info implementation context for USP	r more Active Pharmaceutical Ingredients (APIs) that please refer & verify the current NIOSH list of dous Drugs in Healthcare Settings. At this time, redous Drugs – Handling in Healthcare Settings is ally applicable unless otherwise specified by regulators formation on the scope, intended applicability, and General Chapter <800>, see:  https://doi.org/10.1001/j.j.j.j.j.j.j.j.j.j.j.j.j.j.j.j.j.j.j.
	environmental conditions, follow	within the appropriate facilities under adequate wing the necessary guidelines and procedures as stated when handling hazardous drugs. Only trained and this formula.
	limited to, lab coat, protective sle	equipment (hazardous if applicable), such as but not eeves, gloves both inner and outer if applicable, eard cover, eyewear, appropriate face mask, respirator icable must be worn at all times.
		procedures for hazardous drug handling including but sport, storage, preparation, dispensing, administration,
		lity, please refer to all relevant guidance documents Code of Federal Regulations (CFR), Guidance for Policy Guides (CPGs).
		of very small quantities of ingredients. All calculations be verified before dispensing the final product.



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# SUGGESTED PREPARATION (for 30 g)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor (*):	Processing Error	Qty. to measure
Estradiol 2.5% Stock Solution † §	0.60	mL			
Estriol (Micronized), USP §	0.060	g			
Progesterone (Micronized), USP §	1.500	g	<b>®</b>		
Pentylene Glycol §	0.75	mL			
Medisca VersaPro™ Anhydrous Base	27.08	g	ノー		
		5	8		
† Estradiol 2.5% Stock Solution			$\circ$		
Estradiol (Micronized), USP §	TBD	4			
Propylene Glycol, USP §	3.0	mL			
Propylene Glycol, USP §	q.s. to 4.0	mL			

<sup>§</sup> Weigh / measure just prior to use.

<sup>\*</sup> Takes into account increased batch size conversions and density conversions, if required.



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	ggested ormula	Estradiol 0.25 mg/0.5 g, Estriol 1 mg/0.5 g, Progesterone 25 mg/0.5g Topical Gel (Suspension, 30 g)	FIN	F 009 036
		Preparatory Instruction		
1.	Ingr	edient quantification:		
	<b>A.</b> 1	Determine the potency of Estradiol based on the certificate of analysis:		
				100%
		MINUS		
		Water Content (from certificate of analysis)	-	%
	-	DIVIDED BY		100
	-	EQUALS		
	(	Quantity of water free Estradiol, in decimal	-	
	-	MULTIPLIED BY		
	.	Assay on anhydrous basis result (from certificate of analysis)	-	%
	-	DIVIDED BY		100
	-	EQUALS		
	j	i. Potency of Estradiol, in decimal	-	
2.	Ingr	edient quantification:		
		Determine the quantity of Estradiol required to make an Estradiol 2.5% Stock Solution, l	batch si	ze (4.0 mL):
		Quantity of Estradiol required for the stock solution		0.100 g
		DIVIDED BY		
		Potency of Estradiol, in decimal (Step 1Ai)	_	
		EQUALS		
	i	. Quantity of Estradiol needed for the stock solution	_	g



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### 3. † Estradiol 2.5% Stock Solution preparation:

A. Incrementally add the Estradiol (Micronized) (amount determined on Step 2Ai) to the Propylene Glycol (3.0 mL).

Specifications: Continuously mix until all solid particles have completely dissolved.

End result: Homogeneous liquid-like solution.

B. Add additional Propylene Glycol to the mixture (Step 3A) to fill to the required batch size (4.0 mL).

Specifications: Continuously mix.

End result: Homogeneous liquid-like solution.

#### 4. **Powder-liquid preparation:**

- A. By geometrical addition, combine and mix the following ingredients together to form a homogeneous powder blend:
  - -Estriol (Micronized)
  - -Progesterone (Micronized)
  - -Testosterone (Micronized)
- B. Combine and mix the following ingredients together to form a homogeneous liquid-like solution:
  - -Pentylene Glycol
  - -Estradiol 1% Stock Solution (0.60 mL *plus* processing error adjustments)
- C. Levigate the homogeneous powder blend (Step 4A) with the homogeneous liquid-like solution (Step 4A).

End result: Homogeneous liquid-like dispersion.

#### 5. **Medium Integration:**

A. Incrementally add the homogeneous liquid-like dispersion (Step 4C) to the VersaPro<sup>TM</sup> Anhydrous Base.

Specifications: Continuously mix, using high-shear mixing techniques.

End result: Homogeneous gel-like dispersion.

#### 6. **Product transfer**

Transfer the final product into the specified dispensing container (see "Packaging Requirements").



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#### **SUGGESTED PRESENTATION**

OCCUPIED I RECEIVIATION							
Estimated Beyond-Use Date		6 months, as per USP 795*.	Packaging Requirements		<ul> <li>Tightly closed, light-resistant, ointment tube/jar.</li> <li>To be administered with a metered-dose measuring device.</li> </ul>		
	1	Use as directed. Do not exceed dose.	d prescribed	6	Cap tightly after use.		
	2	2 Keep out of reach of children.		7	Keep at controlled room temperature (20°C – 25°C).		
Auxiliary	3	Keep in a dry place.			Protect from light.		
Labels	4	May impair mental and/or physical ability.  Jse care when operating a car or machinery.		9	Consult your health care practitioner if any other prescription or over-the-counter medications are currently being used or are prescribed for future use.		
	5	For external use only.		10	Do not take with alcohol, sleep aids, tranquilizers or other CNS depressants.		
Pharmacist Instructions	Add any allythary labels specific to the API to the dispensing container as deemed necessary						
Patient	Contact your pharmacist in the event of adverse reactions.						
Instructions	<b>IMPORTANT:</b> The quantity of API administered is directly dependent on the quantity of product applied.						

<sup>\*</sup> The BUD is not later than the time remaining until the earliest expiration date of any API or 6 months, whichever is earlier.

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