

Formulation Support

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Suggested Formula	Methylene Blue 200 mg Oral Capsules (Powder Blend, 100 x Size #0 Capsules)	FIN	F 010 065
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Suggested Formulation

Ingredient Listing	Qty	Unit	Product Code	Supplier	LOT No.	Expiry Date
Methylene Blue (Trihydrate), USP	20.000	g		(
Medisca CapsuBlend®-H	TBD			(*)		
Sodium Chloride, USP	As required					



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Special Preparatory Consideration	ons	
Ingredient-Specific Information		
Light Sensitive (protect from light	whenever possible):	Methylene Blue
Hygroscopic (protect from moistu	re whenever possible):	Methylene Blue, CapsuBlend®-H
Suggested Preparatory Guidelines	3	
Non-Sterile Preparation	n Sterile Preparatio	n
Processing Error / Testing Considerations:	, ,	error considerations during preparation, it is suggested to measure an equired quantities of ingredients.
Special Instruction:	classified as hazardous, ple Hazardous Drugs in Health – Handling in Healthcare S otherwise specified by reg intended applicability, and https://www.usp.org/com This formula must be prep conditions, following the n	one or more Active Pharmaceutical Ingredients (APIs) that may be ease refer & verify the current NIOSH list of Antineoplastic and Other care Settings. At this time, General Chapter <800> Hazardous Drugs settings is informational and not compendially applicable unless ulators and enforcement bodies. For information on the scope, implementation context for USP General Chapter <800>, see: pounding/general-chapter-hazardous-drugs-handling-healthcare. ared within the appropriate facilities under adequate environmental ecessary guidelines and procedures as stated within <i>USP 795</i> and azardous drugs. Only trained and qualified personnel must prepare
	lab coat, protective sleeve hairnet, beard cover, eyew applicable must be worn a If applicable, follow all req	uired procedures for hazardous drug handling including but not
	(spills) & disposal.	ansport, storage, preparation, dispensing, administration, clean up
		B facility, please refer to all relevant guidance documents including e of Federal Regulations (CFR), Guidance for Industry (GFIs) and (CPGs).
	This procedure requires th	e use of very small quantities of ingredients. All calculations and

preparation techniques must be verified before dispensing the final product.



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Suggested Formula	Methylene Blue 200 mg Oral Capsules (Powder Blend, 100 x Size #0 Capsules)	FIN	F 010 065	
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Suggested Preparation

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty	Unit	Multiplication factor (*):	Processing Error	Qty to measure
Methylene Blue (Trihydrate), USP §	20.000	g	•		
Medisca CapsuBlend®-H §	TBD				
Sodium Chloride, USP	As required				

^{*} Takes into account increased batch size conversions and density conversions, if required.

Preparatory Instruction

- 1. CapsuBlend®-H requirements for 100 x Size #0 Capsules
 - A. Calculate the amount of CapsuBlend®-H required for the batch. Refer to attached appendix for details.
- 2. Powder preparation:
 - A. By geometric addition, combine and triturate the following ingredients together to form a fine, homogeneous powder blend:
 - -Methylene Blue (Trihydrate)
 - -CapsuBlend®-H (amount determined in appendix, (I))
 - B. Pass the above powder mixture through a 40 or 50 mesh sieve.
 - C. Mix the sieved powder blend using a manual tumbler mixer to ensure homogeneity.

3. **Product transfer:**

Fill each of the 100 Size #0 Capsules with the powder blend (Step 2C). Close each capsule tightly.

Clean each capsule by placing the capsules in a container filled with Sodium Chloride, and then gently rolling the container. Pour the container contents into a 10-mesh sieve, and allow the Sodium Chloride to pass through. Finally, roll the capsules on a cloth-covered surface.

[§] Weigh / measure just prior to use.



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4. Validation technique:

The final weight of each capsule (not including capsule shell) should fall between 90 and 110% of the theoretically calculated weight, in accordance to USP 795 guidelines. The theoretically calculated weight can be determined by adding the amount in appendix (G) + 0.200 g together.

5. Product transfer:

Transfer the final product into the specified dispensing container (see "Packaging Requirements").

Suggested Presentation

baggestea i res							
Estimated Beyond-Use Date		I temperature or retrigerator		ging ents	Tightly closed, light-resistant, capsule shells and vials.		
	1.	Use as directed. Do not exceed dose.	d prescribed	5.	Keep in a dry place.		
Auxiliary	2. Keep out of reach of children.		6.	Consult your health care practitioner if any prescription or over-the-counter medications are currently being used or are prescribed for future use.			
Labels	3.	May impair mental and/or physical abili Use care when operating a car or machine		7.	Cap tightly after use.		
	4.	Keep at controlled room tempe – 25°C) OR keep refrigerated (2° not freeze.	•	8.	Protect from light.		
Pharmacist Instructions Add any auxiliary labels specific to the API to the dispensing container as deemed neces				sing container as deemed necessary.			
Patient Instructions	Contact your pharmacist in the event of adverse reactions.						

^{*} If the API or any other components in the CNSP have an expiration date that is earlier than the assigned BUD, the expiration date supersedes the assigned BUD and must be the assigned shortest date.



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4.	Methylene Blue (Monograph). In: O'Neil MJ. <i>The Merck Index 15th Edition</i> . Whitehouse Station, NJ: Merck & Co, Inc.; 2013: Monograph #6132.
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Appendix

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			Procedure					
1.	Capsule filling:							
	a. For <u>each</u> ingredient powder below, determine the average capsule fill weight by filling and weighing five TARED CAPSULES. Do not forget to divide the total weight by 5 to obtain an <u>average</u> capsule fill weight. Also, triturate the ingredient first if required to do so in the formulation.							
	Plug each amour	nt into Step 2, column	n B.					
2.	Volume Percent Occ	upied:						
	<u>Ingredients</u>		Column A Quantity Required per capsule	Column B Average capsule fill weight		ımn C 00 equals filled		
	a. Methylene Blue	(Trihydrate)	0.200 g	g		%		
	b. CapsuBlend®-H			g				
	c. Total (add colum	n C together)				% (D)		
3.	Calculate the quantit	y of CapsuB <mark>lend®-H r</mark>	equired for the batch:					
	a. Percent of Capsu	ıBlend [®] - <mark>H requ</mark> ired =	100% - (D)			% (E)		
	b. Average capsule	fill weig <mark>ht</mark> of CapsuBl	end®-H (from column B, St	ep 2b):		g (F)		
	c. Quantity of CapsuBlend®-H required per capsule = $[(E) \div 100 \times (F)]$ g (G)							
	d. Total Quantity of CapsuBlend®-H required for the batch = 100 capsules × (G) g (H)							
	e. Total quantity of	CapsuBlend®-H <i>plus</i>	processing error = (H) x 1.0	05-1.09		g (I)		

Calculating the quantity of excipient required for the batch

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